

# Innovation Made in Switzerland

## Sugar Based Chemistry for Bio-Plastics

NRP 66 "Resource Wood"

15 April 2016

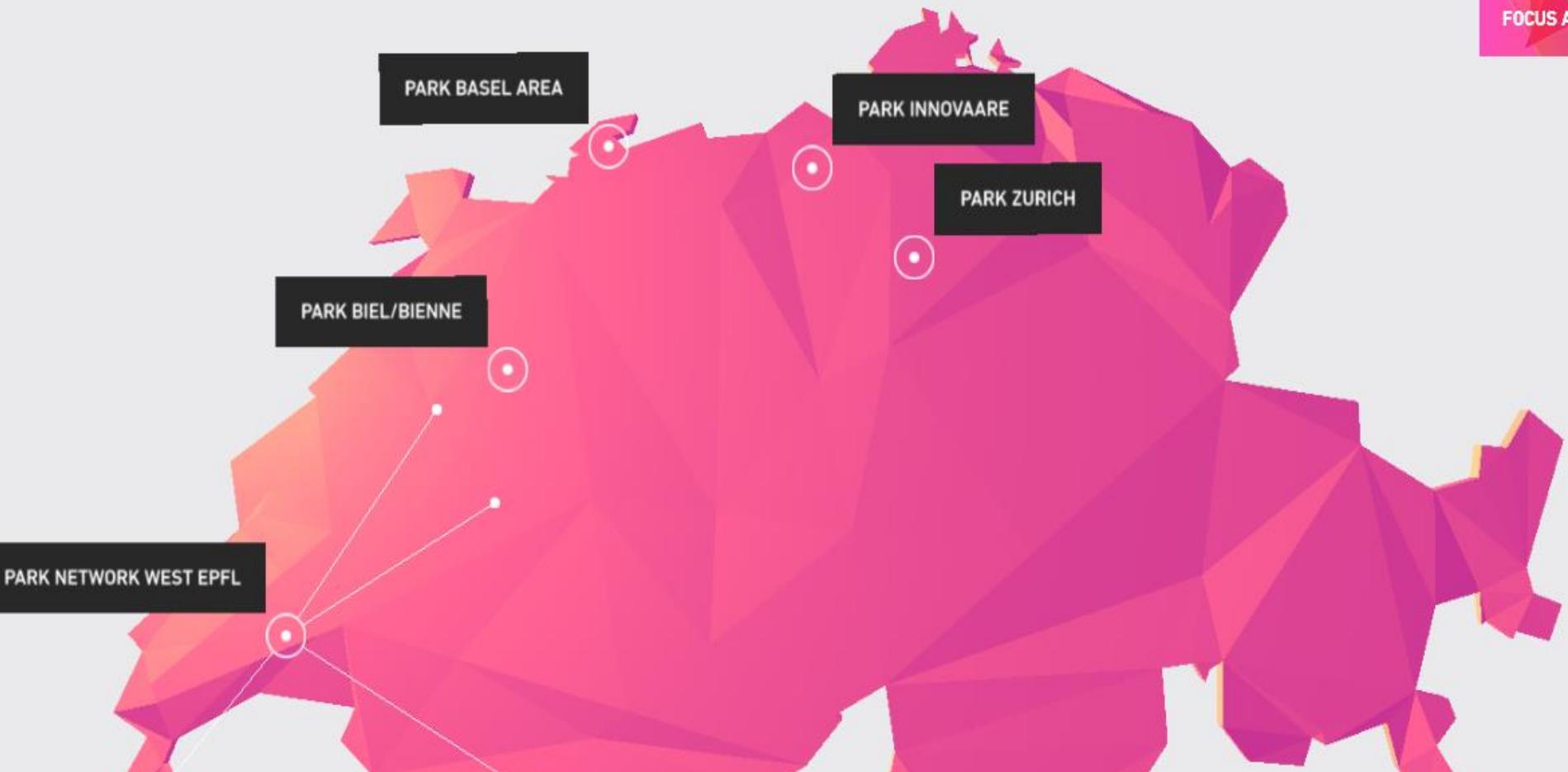


# INNOVATION



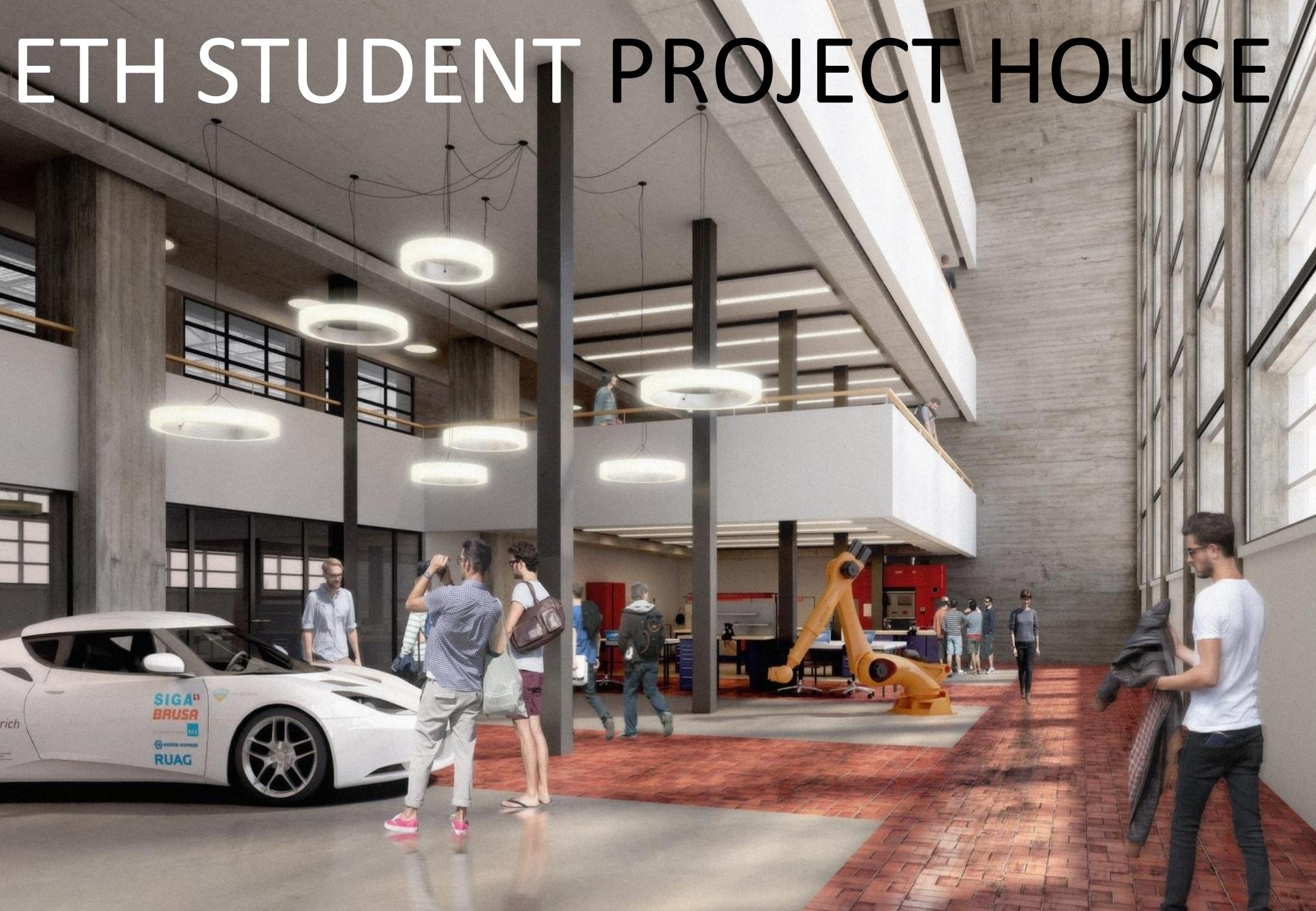
37'000

aus der Schweiz heraus wurden 2010 mehr als 37'000 Patentanmeldungen eingereicht. Dies entspricht im Durchschnitt der vergangenen Jahre rund 8000 verschiedenen Erfindungen, die häufig in mehreren Ländern oder Regionen angemeldet wurden. Die Schweiz ist damit Europameisterin und weltweit absolute Spitze



# SWITZERLAND INNOVATION PARK

# ETH STUDENT PROJECT HOUSE





# **Sulzer is closing down its last factory**

Sulzer gibt den letzten verbliebenen Produktions-standort in der Stadt Winterthur auf. Erneut streicht der Traditionsbetrieb 90 Stellen.



**ABB stops production of gearless  
mill drives in Switzerland**

## Innovation Strategy

### BIO-BASED CHEMISTRY

Platform Chemical  
5-HMF

Bio-based Plastics  
Bio-based Polymers  
Pharma

### PERFORMANCE CARBONS

Powder Activated Carbon  
Carbon Black

Adsorption of  
Micro Pollutants  
CO<sub>2</sub>-Reduction

### ENERGY & UTILISATION

Sewage Sludge  
Biogenic Residues

Energy Efficiency  
Phosphorous-  
Recovery

**RENEWABLE BIOMASS**

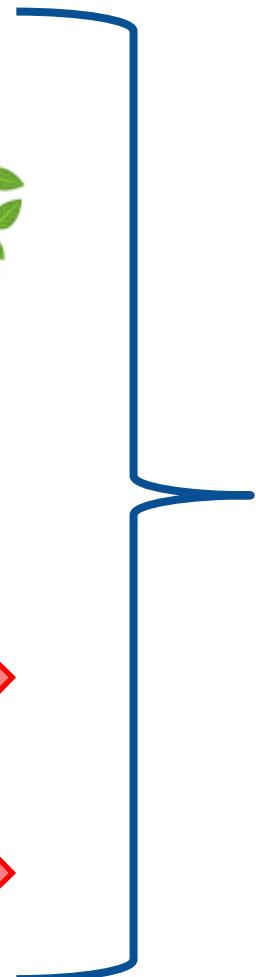
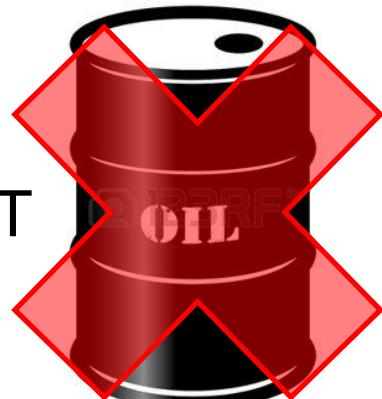
**HYDROTHERMAL PROCESS AS PLATFORM TECHNOLOGY**

## Sugar Based Chemistry from 5-HMF to FDCA to PEF

THE FUTURE



THE PAST



## Performance Advantages of PEF Packaging

Performance	PEF	PET
Gas permeability O <sub>2</sub>	6-10 x better than PET	
Gas permeability CO <sub>2</sub>	2-5 x better than PET	
Moisture resistance H <sub>2</sub> O	2 x better than PET	
CO <sub>2</sub> -Footprint	50% better than PET	
Glass transition temperature TG	84-90° C	67-81° C
Melting point T <sub>m</sub>	195-265° C (stable up to 325° C)	250-270° C
Density	1.43 g/cm <sup>3</sup>	1.36 g/cm <sup>3</sup>
Young's modulus E	3.0-3.5 GPa	2.1-3.1 GPa
Field strength	90-100 MPa	50-60 MPa

## Bioche-1 Production Plant



## Facts & Figures

Total Production Capacity:

- 5-HMF Crystalline: 20 t/a
- 5-HMF in water: 300 t/a

Start of Operation: 2014

Industries served: Product Development & Research in various industries

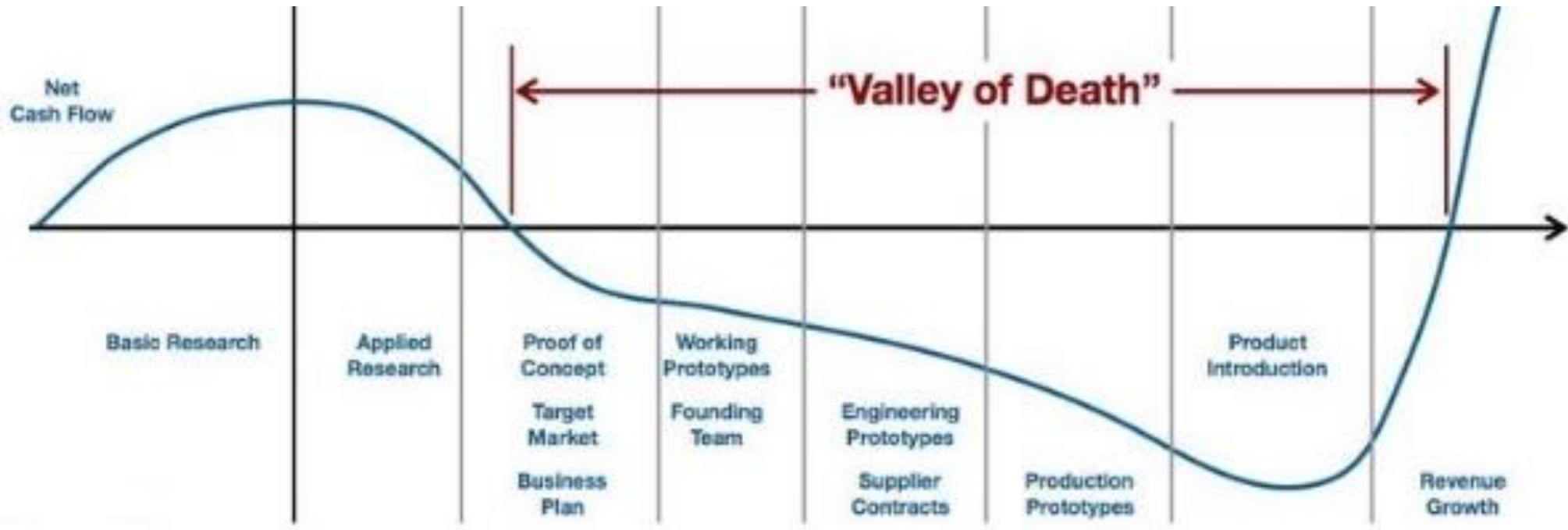
## Large Scale Production Plant



### Facts & Figures

Total Input:	240'000 (60'000 Phase 1) t/a Fructose
Total Output:	120'000 (30'000 Phase 1) t/a FDCA
	→ 7.5 Billion PEF Bottles
	→ 1.5 Billion = Swiss PET Bottle Market
Start of Operation:	2019
Industries served:	Global FMCG companies

## The Innovation Valley of Death



Sometimes the Innovation Valley of Death can feel like the Grand Canyon



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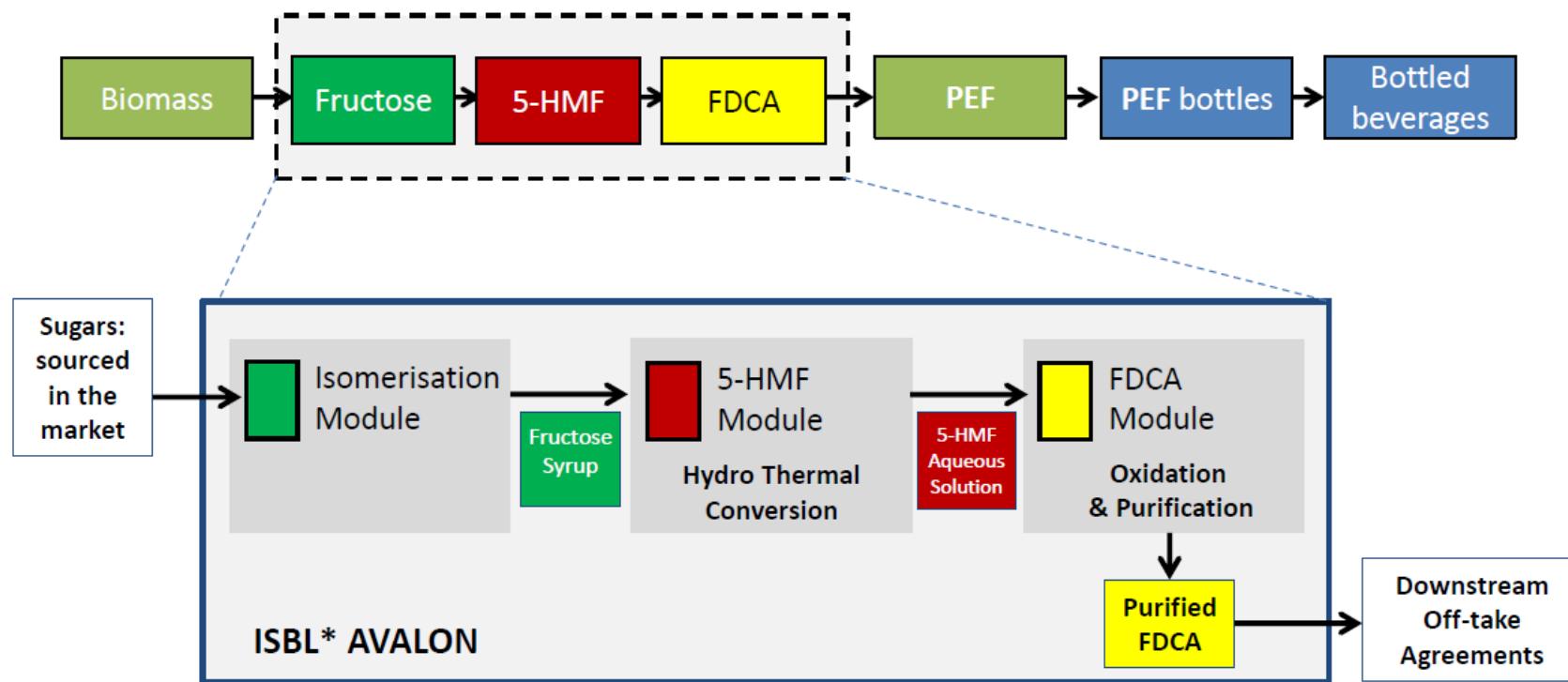
**THE ROAD TO PEF**

**COLLABORATE OR DIE**

## The Value Chain Challenge

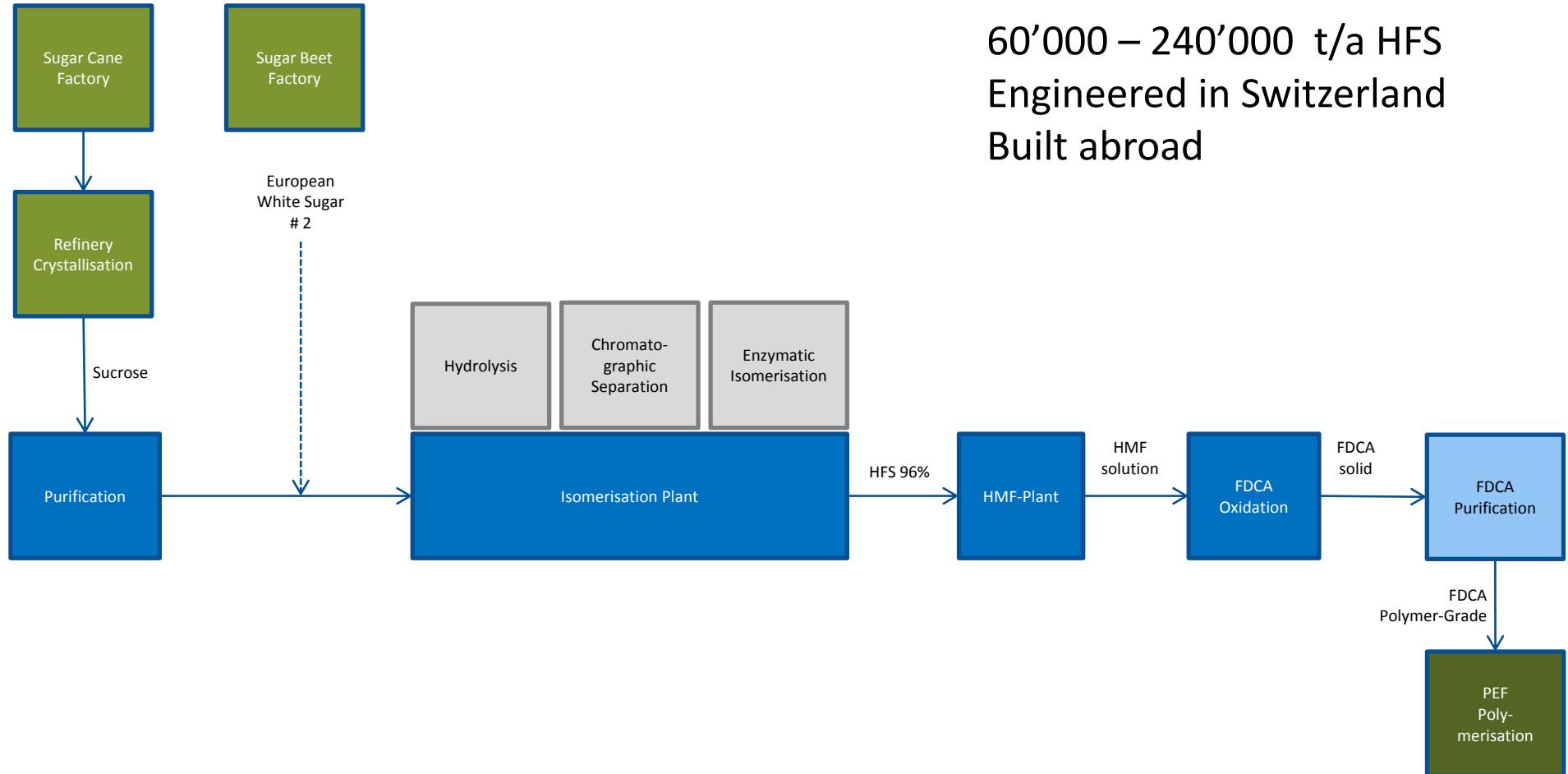
### AVALON – Control of the Core Production Steps

#### The bio-based route

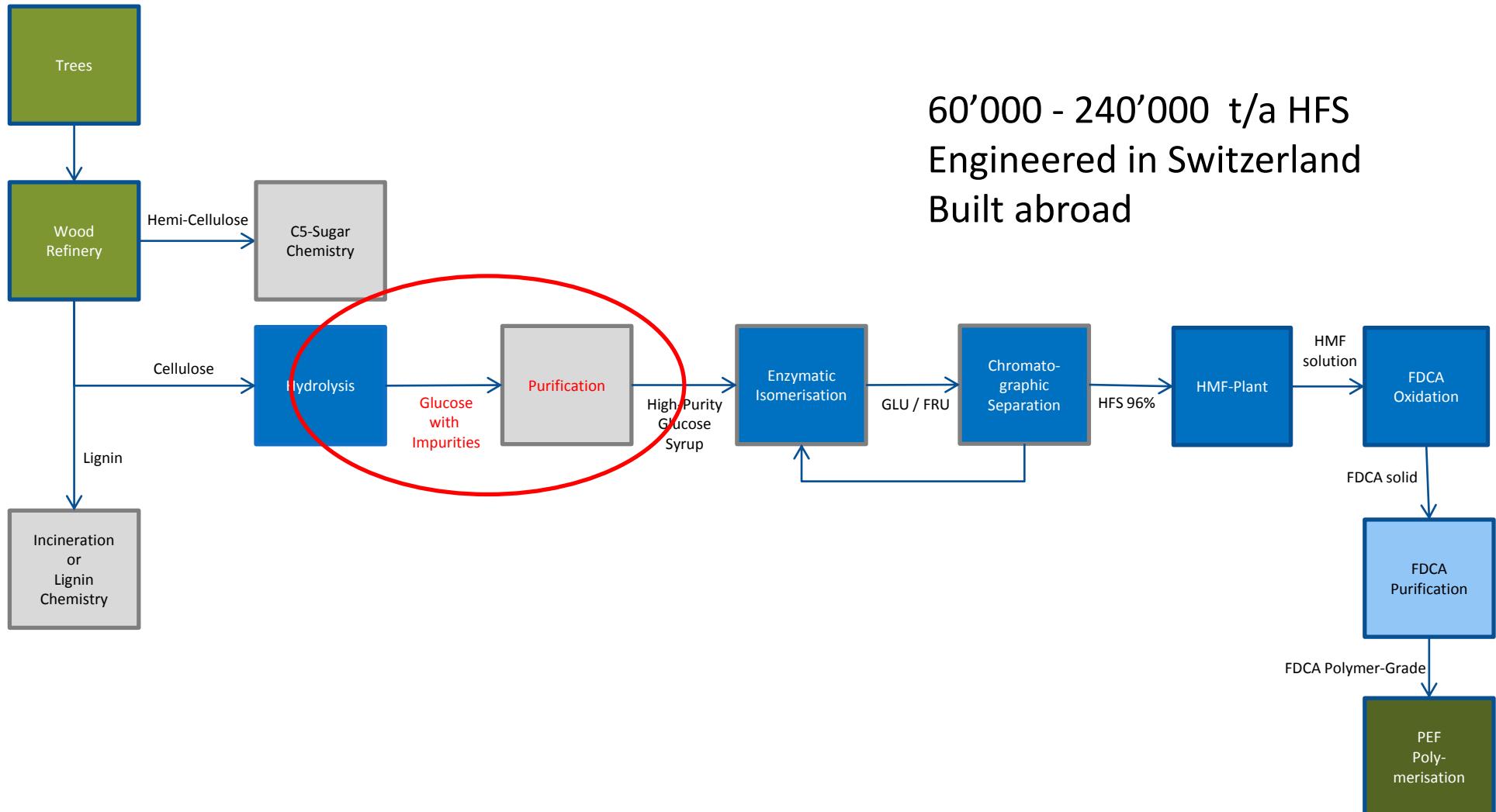


\* Inside Battery Limits

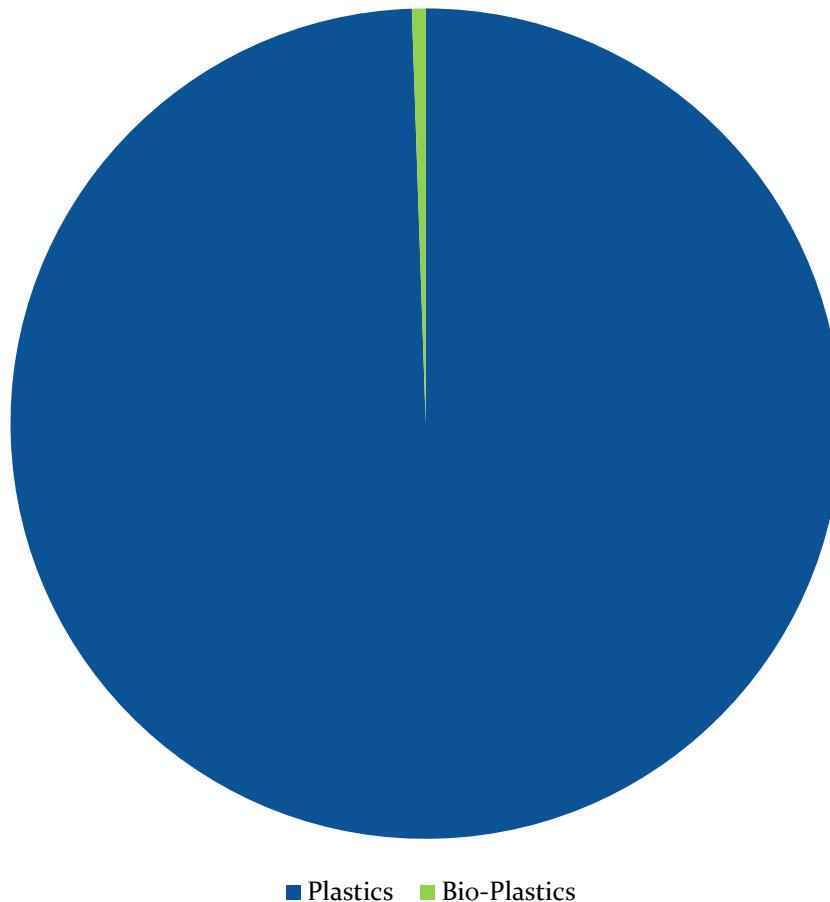
## Sucrose Based HMF-FDCA Process



## Wood (2<sup>nd</sup> Generation) Based HMF-FDCA Process



## Market Size Bio-Plastics



Plastics: 299 Mio. t/a

Bio-Plastics: 1.6 Mio. t/a

Source: worldwatch institute / european bioplastics (2013)

# US\$ 12.2 Billion

Total bio-based chemicals market is set to grow to \$12.2 billion by 2021

Bio-based products will replace petro-based products in the future and will play a dominant role in the future plastics market:

says 2nd Edition Market Research Report on The World Market for Bio-Based Chemicals





**THANK YOU**

Thomas M. Kläusli  
CMO  
[tk@ava-co2.com](mailto:tk@ava-co2.com)

[www.ava-co2.com](http://www.ava-co2.com)